

# TST - J-4JHE

VHM - Schafffräser  
Solid carbide end mill



**Ø-Bereich / Ø-range:** 1,00 - 16,00 mm

**Durchmessertoleranz / diameter tolerance:**

Ø ≤ 5,00 mm: 0/-0,010 mm

Ø ≤ 12,00 mm: -0,010/-0,025 mm

Ø ≤ 16,00 mm: -0,015/-0,030 mm

**Anwendung / application:**

- vorvergütete Stähle / pre-hardened steels

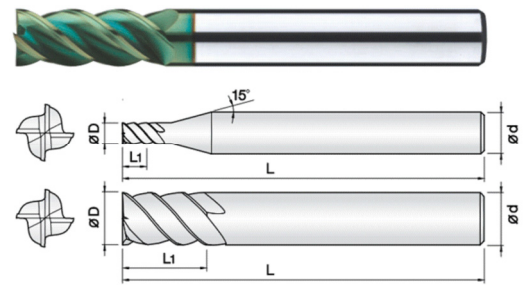
- gehärtete Stähle / hardened steels

**Merkmale / characteristics:**

- S-TiSiN-Beschichtung / S-TiSiN coating

- 45° Helix / helix

- 4 Schneiden / flutes



| Bestell-Nr.<br>Order No. | D     | L1  | L   | d  | PG 40         |
|--------------------------|-------|-----|-----|----|---------------|
|                          |       |     |     |    | Stück / piece |
| 600.094011               | 1,00  | 1,5 | 40  | 6  | € 32,50       |
| 600.094001               | 1,00  | 2,5 | 40  | 6  | € 33,50       |
| 600.094012               | 1,00  | 3,5 | 40  | 6  | € 38,33       |
| 600.094013               | 2,00  | 3   | 40  | 6  | € 32,50       |
| 600.094002               | 2,00  | 5   | 40  | 6  | € 33,50       |
| 600.094014               | 2,00  | 8   | 40  | 6  | € 38,33       |
| 600.094015               | 2,50  | 6   | 45  | 6  | € 33,33       |
| 600.094016               | 2,50  | 8   | 45  | 6  | € 35,00       |
| 600.094017               | 3,00  | 6   | 45  | 6  | € 33,33       |
| 600.094003               | 3,00  | 8   | 45  | 6  | € 35,00       |
| 600.094018               | 3,00  | 12  | 50  | 6  | € 40,00       |
| 600.094019               | 4,00  | 8   | 45  | 6  | € 35,00       |
| 600.094004               | 4,00  | 11  | 45  | 6  | € 33,50       |
| 600.094020               | 4,00  | 15  | 55  | 6  | € 40,83       |
| 600.094021               | 5,00  | 10  | 50  | 6  | € 35,33       |
| 600.094005               | 5,00  | 13  | 50  | 6  | € 37,33       |
| 600.094022               | 5,00  | 20  | 60  | 6  | € 42,50       |
| 600.094006               | 6,00  | 13  | 50  | 6  | € 37,33       |
| 600.094023               | 6,00  | 15  | 55  | 6  | € 39,18       |
| 600.094024               | 6,00  | 20  | 60  | 6  | € 42,50       |
| 600.094007               | 8,00  | 20  | 60  | 8  | € 58,83       |
| 600.094025               | 8,00  | 25  | 70  | 8  | € 66,68       |
| 600.094008               | 10,00 | 22  | 70  | 10 | € 75,00       |
| 600.094026               | 10,00 | 30  | 80  | 10 | € 90,00       |
| 600.094009               | 12,00 | 26  | 75  | 12 | € 91,33       |
| 600.094027               | 12,00 | 35  | 90  | 12 | € 105,00      |
| 600.094010               | 16,00 | 35  | 90  | 16 | € 203,33      |
| 600.094028               | 16,00 | 50  | 110 | 16 | € 250,00      |