

TST - J-6JHE / J-8JHE

VHM - Schafffräser
Solid carbide end mill



J.Jackson - Tool Series

Ø-Bereich / Ø-range: 3,00 - 25,00 mm

Durchmessertoleranz / diameter tolerance:

Ø ≤ 5,00 mm: 0/-0,010 mm

Ø ≤ 12,00 mm: -0,010/-0,025 mm

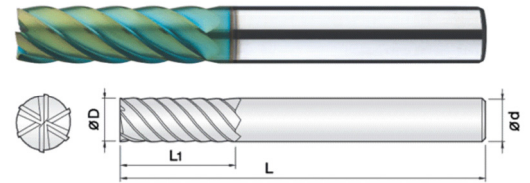
Ø ≤ 25,00 mm: -0,015/-0,030 mm

Anwendung / application:

- vorvergütete Stähle / pre-hardened steels
- gehärtete Stähle / hardened steels

Merkmale / characteristics:

- S-TiSiN-Beschichtung / S-TiSiN coating
- 45° Helix / helix
- 6/8 Schneiden / flutes



| Bestell-Nr. Order No. | D | L1 | L | d | Schneiden flutes | PG 40 |
|--------------------------|-------|-----|-----|----|---------------------|---------------|
| | | | | | | Stück / piece |
| 600.097014 | 3,00 | 10 | 50 | 6 | 6 | € 42,83 |
| 600.097015 | 3,00 | 15 | 50 | 6 | 6 | € 48,18 |
| 600.097016 | 4,00 | 12 | 50 | 6 | 6 | € 42,83 |
| 600.097017 | 4,00 | 16 | 50 | 6 | 6 | € 48,18 |
| 600.097018 | 5,00 | 15 | 50 | 6 | 6 | € 42,83 |
| 600.097019 | 5,00 | 20 | 60 | 6 | 6 | € 51,33 |
| 600.097001 | 6,00 | 15 | 50 | 6 | 6 | € 42,83 |
| 600.097002 | 6,00 | 20 | 60 | 6 | 6 | € 51,33 |
| 600.097020 | 6,00 | 25 | 65 | 6 | 6 | € 66,33 |
| 600.097021 | 6,00 | 30 | 70 | 6 | 6 | € 70,50 |
| 600.097022 | 6,00 | 35 | 75 | 6 | 6 | € 74,83 |
| 600.097003 | 8,00 | 20 | 60 | 8 | 6 | € 67,18 |
| 600.097004 | 8,00 | 25 | 65 | 8 | 6 | € 79,68 |
| 600.097023 | 8,00 | 30 | 75 | 8 | 6 | € 92,18 |
| 600.097005 | 8,00 | 35 | 90 | 8 | 6 | € 104,50 |
| 600.097024 | 8,00 | 40 | 90 | 8 | 6 | € 106,18 |
| 600.097025 | 8,00 | 45 | 100 | 8 | 6 | € 112,33 |
| 600.097026 | 8,00 | 50 | 100 | 8 | 6 | € 118,68 |
| 600.097006 | 10,00 | 25 | 70 | 10 | 6 | € 87,33 |
| 600.097007 | 10,00 | 35 | 90 | 10 | 6 | € 113,33 |
| 600.097027 | 10,00 | 45 | 100 | 10 | 6 | € 141,18 |
| 600.097028 | 10,00 | 50 | 100 | 10 | 6 | € 148,00 |
| 600.097029 | 10,00 | 60 | 110 | 10 | 6 | € 157,00 |
| 600.097008 | 12,00 | 30 | 80 | 12 | 6 | € 109,68 |
| 600.097009 | 12,00 | 40 | 90 | 12 | 6 | € 141,00 |
| 600.097030 | 12,00 | 50 | 100 | 12 | 6 | € 152,00 |
| 600.097031 | 12,00 | 60 | 110 | 12 | 6 | € 164,18 |
| 600.097032 | 12,00 | 70 | 120 | 12 | 6 | € 176,68 |
| 600.097033 | 16,00 | 35 | 90 | 16 | 6 | € 238,33 |
| 600.097010 | 16,00 | 50 | 110 | 16 | 6 | € 261,68 |
| 600.097011 | 16,00 | 65 | 120 | 16 | 6 | € 270,00 |
| 600.097034 | 16,00 | 80 | 150 | 16 | 6 | € 353,33 |
| 600.097035 | 16,00 | 90 | 160 | 16 | 6 | € 398,33 |
| 600.097036 | 16,00 | 100 | 160 | 16 | 6 | € 433,33 |
| 600.097037 | 20,00 | 45 | 100 | 20 | 6 | € 351,68 |
| 600.097012 | 20,00 | 60 | 120 | 20 | 6 | € 396,68 |
| 600.097013 | 20,00 | 80 | 150 | 20 | 6 | € 430,00 |
| 600.097038 | 20,00 | 90 | 160 | 20 | 6 | € 448,33 |
| 600.097039 | 20,00 | 100 | 160 | 20 | 6 | € 571,68 |
| 600.097040 | 20,00 | 110 | 170 | 20 | 6 | € 696,68 |
| 600.097041 | 20,00 | 120 | 180 | 20 | 6 | € 748,33 |
| 600.097042 | 25,00 | 100 | 160 | 25 | 8 | € 830,00 |
| 600.097043 | 25,00 | 130 | 200 | 25 | 8 | € 1391,68 |